

技术参数表

修订日期 12.12.2017 - 页数 1/1

WEICON B型

半流体状
钢填充

WEICON B型特别适用于模型和模具制造的精细复制。该产品能够用于工具、模板、量器和张紧装置的制作、铸件里收缩孔和微孔隙的填充，以及各种使用浇铸维修的工况。

该产品还能够应用于机械制造、工具制造、模具和模型制造及其他诸多行业领域。



技术参数

成分	环氧树脂钢填充
特性	半流体状
固化后的颜色	深灰色
树脂与固化剂的重量混合比例	100:7
200g混合物的密度	2.75 g/cm ³
混合物粘度	200.000 mPa·s
涂层厚度为1.0 mm时的消耗量	2.75 kg/m ²
每道工序的最大涂层厚度	10 mm
温度为+20°C、混合物重量为200g时的可操作时间	60 分钟
达到机械负载所需时间	16 h
达到最终固化所需时间	24 h
依据 DIN 53281-83/ASTM D 1002，在+25°C 温度下，平均强度为：	
压力	110 Mpa

提示

本资料中列出的所有产品，其参数和建议是在实验室的测试结果及经验总结，不得被视为对产品特性的保证。由于每一个用的实际应用情况并不在我们的认知、控制及责任范围内，我们对这些信息并不承担任何义务。我们保证我们的产品符合并遵守我们销售条款中承诺的高品质、无瑕疵的要求。我们建议用户通过自行试验来论证其希望选用的产品是否符合预期。因用户未遵照指定的操作方法使用产品而造成损失的情况，用户将独自承担全部责任。

折弯	52 Mpa
弹性模量	3.500 - 5.000 Mpa
邵氏硬度D(ATSM D 1706)	90
收缩率	0.03 %
热变形温度	65 °C
耐温性	-35 至 +120 °C
ISSA 编码	75.509.03/04
IMPA 编码	81 28 05/06

表面预处理及产品操作信息详见使用说明。

储藏

WEICON 塑钢胶需在室温、干燥的环境下存放。未拆封的包装从发货日期起计算，在+18至+28°C室温环境中能至少存放 24个月。拆封后的包装需在6个月内使用。

安全与健康

使用WEICON产品时，需注意产品的物理性、安全性、毒性、生态性的详细参数以及我们EG材料安全数据表 (www.weicon.com) 的具体信息。

包装

10050005	WEICON B型 0,5 kg
10050020	WEICON B型 2,0 kg

产品配件

10850005	玻璃纤维布胶带, 50 mm
10953001	处理抹刀, 短
10953003	处理抹刀, 长
10953010	不锈钢搅拌棒,

WEICON GmbH & Co. KG
(Headquarters)
Germany
phone +49 (0) 251 9322
0
info@weicon.de

WEICON SA (Pty) Ltd
South Africa
phone +27 (0) 21 709
0088
info@weicon.co.za

WEICON Middle East L.L.C.
United Arab Emirates
phone +971 4 880 25 05
info@weicon.ae

WEICON South East Asia Pte Ltd
Singapore
phone (+65) 6710 7671
info@weicon.com.sg

WEICON Inc.
Canada
phone +1 877 620 8889
info@weicon.ca
www.weicon.ca

WEICON Czech Republic
s.r.o.
Czech Republic
phone +42 (0) 417 533 013
info@weiconcz.cz

WEICON Kimya Sanayi Tic. Ltd.
Şti.
Turkey
phone +90 (0) 212 465 33 65
info@weicon.com.tr
www.weicon.com.tr

WEICON Ibérica S.L.
Spain
phone +34 (0) 914 7997 34
info@weicon.es

WEICON Romania SRL
Romania
phone +40 (0) 3 65 730
763
office@weicon.com

WEICON B Epoxy Resin



viscous steel-filled

WEICON B is particularly suited for detailed reproductions in model and mould making, for the production of tools, templates, gauges and fixtures, for filling in blowholes and microporosities, in castings and for general repair work where a casting compound is advantageous.

WEICON B can be used in machine construction, tool construction, model and mould making, and in many other applications.



Technical Data

Composition	Epoxy resin steel-filled
Specific Properties	viscous
Colour after curing	dark-grey
Mixing ratio by weight resin/hardener	100:7
Density of the mixture (200g preparation)	2.75 g/cm ³
Viscosity of the mixture	200.000 mPa·s
Consumption at a coating thickness of 1,0 mm	2,75 kg/m ²
Maximum layer thickness for each working step	10 mm
Pot life at +20°C (+68°F) 200g preparation	60 min.
Curing time mechanical loads	16 h
Final strength after	24 h
Mean strength at +25°C (+77°F) acc. to DIN 53281-83 ASTM D 1002:	

Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

Pressure	110 Mpa
Bending	52 Mpa
E-Modul	3.500 - 5.000 Mpa
Shore D (ATSM D 1706)	90
Shrinkage	0.03 %
Thermoforming resistance	65 °C
Temperature resistance	-35 to +120 °C
ISSA-Code	75.509.03/04
IMPA-Code	81 28 05/06

Information about surface pre-treatment and processing can be found in the manual.

Storage

Store WEICON Plastic Metal at room temperature (but up to max. +25°C) in a dry place. Unopened containers can be stored for 18 months at temperatures from +18 to +25°C (Epoxy Resin Putty max. 3 years). Opened containers should be used within 6 months.

Safety and health

When using WEICON products, the physical, safety technical, toxicological and ecological data and regulations in our EC safety data sheets (www.weicon.com) must be observed.

Available sizes:

10050005	WEICON B Epoxy Resin 0.5 kg
10050020	WEICON B Epoxy Resin 2.0 kg

Accessories:

10604025	Mould Release Agent Liquid F 1000, 250 ml
10604515	Mould Release Agent Wax P 500, 150 g
10850005	Glass Fibre Cloth Tape, 50 mm
10953001	Processing Spatula, short
10953003	Processing Spatula, long
10953010	Stirrer Stainless Steel,
11202400	Sealant and Adhesive Remover, 400 ml
11207400	Surface Cleaner, 400 ml
11450400	Mould Release Agent, 400 ml
11850200	Hand Protective Foam, 200 ml

WEICON GmbH & Co. KG
(Headquarters)
Germany
phone +49 (0) 251 9322 0
info@weicon.de

WEICON Middle East L.L.C.
United Arab Emirates
phone +971 4 880 25 05
info@weicon.ae

WEICON Inc.
Canada
phone +1 877 620 8889
info@weicon.ca
www.weicon.ca

WEICON Kimya Sanayi Tic. Ltd. Şti.
Turkey
phone +90 (0) 212 465 33 65
info@weicon.com.tr
www.weicon.com.tr

WEICON Romania SRL
Romania
phone +40 (0) 3 65 730 763
office@weicon.com

WEICON SA (Pty) Ltd
South Africa
phone +27 (0) 21 709 0088
info@weicon.co.za

WEICON South East Asia Pte Ltd
Singapore
phone (+65) 6710 7671
info@weicon.com.sg

WEICON Czech Republic s.r.o.
Czech Republic
phone +42 (0) 417 533 013
info@weiconcz.cz

WEICON Ibérica S.L.
Spain
phone +34 (0) 914 7997 34
info@weicon.es