

## WEICON VA 200 HR



## 适用于特殊工况的瞬间胶，耐潮湿，低粘度

WEICON 瞬间胶 VA 200 HR 是一款透明、低粘度的氰基丙烯酸酯粘合剂。耐老化是该产品的突出特性。测试显示，即使是连续数日处于湿热环境中，该产品的性能依然能够得到保证。

VA 200 HR 因其出色的耐潮湿特性尤其适用于需承受不同天气环境的工况，如管道生产、厨房和电器设备的生产、容器与仪器制造、通风和空调技术、田园景观设计以及卫生领域等。

该产品应用广泛：如洗碗机控制单元的固定、水泥管道密封件的制作、厨房或浴室等高湿度环境下的零件组装、户外运动产品零部件的固定（如滑雪板上橡胶条的固定）及庭院躺椅手柄的安装等。

## 技术参数

酯型	乙基
质地	淡黄棕色
依据 Brookfield 在温度 +20°C 时的粘度	120-200 mPa·s
最大粘接缝隙	0,15 mm
达到初始粘附力（粘接铝）	60 - 90 秒
达到初始粘附力（粘接NBR橡胶）	5 - 20 秒
达到初始粘附力（粘接硬质PVC）	90 - 150 秒
达到最终强度	24 h
依据 DIN EN 1465，拉伸剪切强度为：	
钢质表面 喷砂处理	20 N/mm <sup>2</sup>
铝，喷砂处理	15 N/mm <sup>2</sup>
硬质PVC	13 N/mm <sup>2</sup>
ABS	13 N/mm <sup>2</sup>
PC	10 N/mm <sup>2</sup>
NBR	> 8 N/mm <sup>2</sup>
耐温性	-50 至 + 80 / 软化温度 +150 °C

## 表面预处理

为确保粘接效果，待粘接的物体表面需干燥、清洁（可使用WEICON表面清洁剂进行清洁与去脂）。光滑表面需做粗糙处理。难以粘接的塑料表面（如PE、PP、POM、PTFE）、热塑性弹性体（TPE）以及硅酮，可使用WEICON瞬间胶底漆进行预处理。

## 操作

- WEICON 瞬间胶使用时仅需单侧涂胶。
- 粘结厚度应在0.05 mm至0.2mm之间，否则无法完全固化。
- 若需粘接较大的平面，则需要逐滴滴加WEICON瞬间胶，以避免产生内部张力。
- WEICON瞬间胶非常经济实惠，一滴胶水能粘接约3 - 5cm<sup>2</sup>的面积。
- 粘结操作应在相对湿度40 - 80%环境中进行。当相对湿度低于40%时，固化速度会大大减慢，甚至无法固化。当空气湿度高于80%时，则会出现瞬间固化的现象。在这种情况下，一些材料的粘接强度会下降10 - 15%，这是由粘接层的内部张力所致。
- 当待粘接的物体表面碱性（pH值大于7）时，胶水的固化速度会加快；反之，酸性表面则会减慢固化速度。在极端环境下，聚合反应有可能被完全抑制。

## 储藏

WEICON氰基丙烯酸酯粘合剂需储存在干燥、阴凉处。在室温（18 - 25°C）环境下，保质期为至少9个月。在5°C（如冰箱、冰柜）环境下，保质期可延长至12个月。

## 安全与健康

使用WEICON产品时，需注意产品的物理性、安全性、毒性、生态性的详细参数以及我们EG材料安全数据表（www.weicon.com）的具体信息。

## 包装

12755030	WEICON VA 200 HR 30 g
12755060	WEICON VA 200 HR 60 g

## 产品配件

12500150	瞬间胶催化剂喷射剂, 150 ml
12505150	瞬间胶催化剂AC,
12955170	精密胶嘴,
12955175	精密胶嘴,

## 提示

本资料中列出的所有产品，其参数和建议是在实验室的测试结果及经验总结，不得被视为对产品特性的保证。由于每一个用的实际应用情况并不在我们的认知、控制及责任范围内，我们对这些信息并不承担任何义务。我们保证我们的产品符合并遵守我们销售条款中承诺的高品质、无瑕疵的要求。我们建议用户通过自行试验来论证其希望选用的产品是否符合预期。因用户未遵照指定的操作方法使用产品而造成损失的情况，用户将独自承担全部责任。

WEICON GmbH & Co. KG  
(Headquarters)  
Germany  
phone +49 (0) 251 9322  
0  
info@weicon.de  
www.weicon.de

WEICON SA (Pty) Ltd  
South Africa  
phone +27 (0) 21 709  
0088  
info@weicon.co.za  
www.weicon.co.za

WEICON Middle East L.L.C.  
United Arab Emirates  
phone +971 4 880 25 05  
info@weicon.ae  
www.weicon.ae

WEICON South East Asia Pte Ltd  
Singapore  
phone (+65) 6710 7671  
info@weicon.com.sg  
www.weicon.com.sg

WEICON Inc.  
Canada  
phone +1 877 620 8889  
info@weicon.ca  
www.weicon.ca

WEICON Czech Republic  
s.r.o.  
Czech Republic  
phone +42 (0) 417 533 013  
info@weicon.cz  
www.weicon.cz

WEICON Kimya Sanayi Tic. Ltd.  
Şti.  
Turkey  
phone +90 (0) 212 465 33 65  
info@weicon.com.tr  
www.weicon.com.tr

WEICON Ibérica S.L.  
Spain  
phone +34 (0) 914 7997 34  
info@weicon.es  
www.weicon.es

WEICON Romania SRL  
Romania  
phone +40 (0) 3 65 730  
763  
office@weicon.com  
www.weicon.com.ro

WEICON Italia S.r.l.  
Italy  
phone (+39) 0102924871  
info@weicon.it  
www.weicon.it

# WEICON VA 200 HR



## Cyanoacrylate adhesive for special requirements, moisture-resistant, low viscosity

WEICON Contact VA 200 HR is a transparent cyanoacrylate adhesive with low viscosity. It shows high ageing resistance and consistently high strength, even under prolonged influence of moisture and warmth. After several days under constant influence of moisture and warmth, the cyanoacrylate adhesive shows the same high performance.

Due to this high moisture resistance, VA 200 HR is suitable especially for applications exposed to varying weather conditions. The cyanoacrylate adhesive can be used in pipe and pipeline construction, for example, in the construction of kitchen and electronic devices, in tank and apparatus construction, in ventilation and air-conditioning technology, in gardening and landscaping as well as in sanitary facilities.

It is suitable for various applications, such as the attachment of a control unit in a dish washer, for the production of sealings for concrete pipes, for mounting accessories in rooms with increased air humidity such as kitchens or bathrooms, for mounting components for outdoor sports such as rubber profiles to a snowboard, or for attaching armrests to outdoor furniture.

### Technical Data

Ester type	ethyl
Composition	opaque
Viscosity at +20°C (+68°F) according to Brookfield	120-200 mPa·s
Max. Gap Bridging	0,15 mm
Initial strength on aluminium	60 - 90 sec.
Initial strength on NBR-Rubber	5 - 20 sec.
Initial strength on hard PVC	90 - 150 sec.
Final strength approx. after	24 h
Shear strength according to DIN EN 1465 at:	
Steel sand blasted	20 N/mm <sup>2</sup>
Sand-blasted Aluminium	15 N/mm <sup>2</sup>

### Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

Rigid PVC	13 N/mm <sup>2</sup>
ABS	13 N/mm <sup>2</sup>
PC	10 N/mm <sup>2</sup>
NBR	> 8 N/mm <sup>2</sup>
Temperature resistance	-50 to + 80 (-58 °F to + 176 °F) / softening temp. +150 (302 °F) °C

### Surface pre-treatment

For a flawless adhesive bond, surfaces must be clean and dry (clean and degrease with WEICON Surface Cleaner). Smooth surfaces should be roughened mechanically. To improve the adhesion of plastics difficult to bond (e.g. PE, PP, POM, PTFE), thermoplastic elastomers (TPE) and silicones, WEICON CA-Primer can be applied to the bonding surface.

### Processing

- Apply WEICON Contact Cyanoacrylate Adhesive to just one of the bonding surfaces.
- The layer thickness when applying the adhesive should be between min. 0.05 and max. 0.2 mm (depending on the type), as otherwise complete curing cannot be guaranteed.
- For large-surface bondings, WEICON Contact Cyanoacrylate Adhesives should be applied in dots in order to prevent inner tensions.
- WEICON Contact Cyanoacrylate Adhesives are very economical. One drop covers approx. 3 to 5 cm<sup>2</sup> bonding surface.
- The components should be bonded at a relative air humidity level between 40 % and 80 %. Below 40 %, the curing process is slowed down significantly or even prevented altogether. At an air humidity level above 80 % or with strongly basic substrates (e.g. glasses), the risk of shock-curing occurs. In these cases, certain materials show a drop in strength by 10 % to 15 % due to tensions in the adhesive layer.
- Alkaline surfaces (pH value >7) accelerate the curing process, acidic surfaces (pH value <7) slow down the curing process and can prevent polymerisation altogether in extreme cases.

### Storage

WEICON Contact Cyanoacrylate Adhesives have a shelf life of at least 9 months, when stored in unopened condition at room temperature (+18 °C to +25 °C) in a dry and dark space. Temperatures of approx. +5 °C will increase the shelf life to 12 months.

### Safety and health

When using WEICON products, the physical, safety-related, toxicological and ecological data and regulations in our EC safety data sheets ([www.weicon.com](http://www.weicon.com)) must be observed.

### Available sizes:

12755030	WEICON VA 200 HR 30 g
12755060	WEICON VA 200 HR 60 g

### Accessories:

12500150	CA-Activator Spray, 150 ml
12505150	CA-Activator Spray AC, 150 ml
12955170	Dosing Tips, Size 0

WEICON GmbH & Co. KG  
(Headquarters)  
Germany  
phone +49 (0) 251 9322 0  
info@weicon.de

WEICON Middle East L.L.C.  
United Arab Emirates  
phone +971 4 880 25 05  
info@weicon.ae

WEICON Inc.  
Canada  
phone +1 877 620 8889  
info@weicon.ca  
www.weicon.ca

WEICON Kimya Sanayi Tic. Ltd. Şti.  
Turkey  
phone +90 (0) 212 465 33 65  
info@weicon.com.tr  
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WEICON Romania SRL  
Romania  
phone +40 (0) 3 65 730 763  
office@weicon.com  
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WEICON SA (Pty) Ltd  
South Africa  
phone +27 (0) 21 709 0088  
info@weicon.co.za

WEICON South East Asia Pte Ltd  
Singapore  
phone +65 (65) 6710 7671  
info@weicon.com.sg

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Czech Republic  
phone +42 (0) 417 533 013  
info@weicon.cz  
www.weicon.cz

WEICON Ibérica S.L.  
Spain  
phone +34 (0) 914 7997 34  
info@weicon.es  
www.weicon.es

WEICON Italia S.r.l.  
Italy  
phone (+39) 0102924871  
info@weicon.it  
www.weicon.it

12955175

Dosing Tips, Typ A Size 0,5

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(Headquarters)  
Germany  
phone +49 (0) 251 9322 0  
info@weicon.de

WEICON Middle East L.L.C.  
United Arab Emirates  
phone +971 4 880 25 05  
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WEICON Inc.  
Canada  
phone +1 877 620 8889  
info@weicon.ca  
www.weicon.ca

WEICON Kimya Sanayi Tic. Ltd. Şti.  
Turkey  
phone +90 (0) 212 465 33 65  
info@weicon.com.tr  
www.weicon.com.tr

WEICON Romania SRL  
Romania  
phone +40 (0) 3 65 730 763  
office@weicon.com  
www.weicon.com.ro

WEICON SA (Pty) Ltd  
South Africa  
phone +27 (0) 21 709 0088  
info@weicon.co.za

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Singapore  
phone (+65) 6710 7671  
info@weicon.com.sg

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Czech Republic  
phone +42 (0) 417 533 013  
info@weicon.cz  
www.weicon.cz

WEICON Ibérica S.L.  
Spain  
phone +34 (0) 914 7997 34  
info@weicon.es  
www.weicon.es

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Italy  
phone (+39) 0102924871  
info@weicon.it  
www.weicon.it